



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-5

Job Sheet 172974



Part No: D4434-5

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Note: DWG REV C SHEETS 10,11 IPP Rev:A 12.03.06 per REV.B DD verified by:EC IPP REV:B 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 15/03/22
100	Waterjet	6 pcs	3/3/18	3/3/18	0.00	0.60	Waterjet1		SC 15/03/22
110	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-3		SC 15/03/22
120	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs	3/3/18	3/3/18	0.05	1.07	Brake NC 2		DAS 15/03/22
150	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
160	HandFinish	6 pcs	3/5/18	3/5/18	0.00	0.37	HandFinish1		SA 15/04/22
170	QC	6 pcs	3/5/18	3/5/18	0.00	0.00	QC7-3		11 15/04/22
210	Packaging	6 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2	576.5	APR 04 2018
220	QC21-SA	6 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 15/04/22

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	5.6400 sf (.94 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	236	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 12:43 PM dart.logan.david



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Container No: S054134



Part: D4434-5

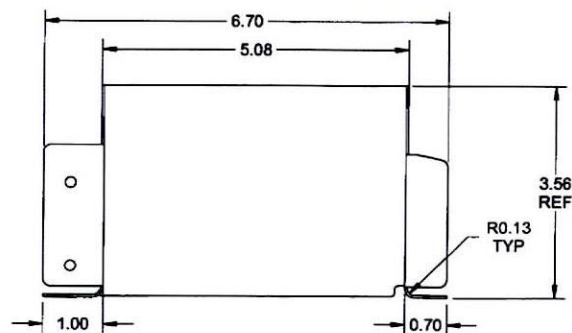
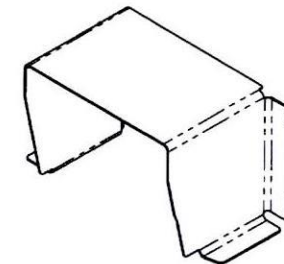
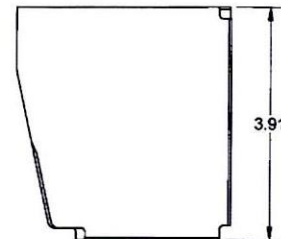
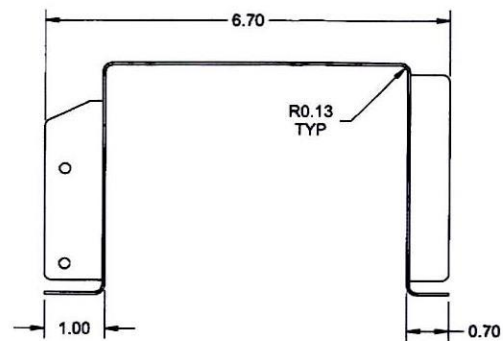
Job No: 172974

Serial No/Batch: S054134

Revision:

Inspector:

Date: 03/23/19



 **D4434-5 BRACKET**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172974
20180226

RELEASED
2014-03-31

NOTES:

- 1) MATERIAL: MAKE FROM D4434-5F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.20 lbs

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	DD	D4434	SHEET 10 OF 16
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	COVER ASSEMBLY	NTS
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